

LET'S MOVE YOUR
BUSINESS TOWARD
SUSTAINABILITY



Sens of belonging



Being born in the Sierra Subbética, a crossroads of cultures and centennial olive trees, has given us a unique perspective on how to do our work with authenticity and local commitment, while having a global vision. We are proud to keep our feet on the ground and cultivate a deep connection with nature to move forward towards constant innovation in the creation of the most extensive range of paper bags.



The green bag with authenticity

Our paper bags are an outstanding testimony to the sustainability of your business.

By choosing our paper bags, you are helping to stop climate change, thanks to the fact that each kilogram of paper has captured 1.3 kilograms of carbon dioxide from the environment.

You are offering your customers a renewable bag of natural origin and with responsible forestry certification. A bag that can be reused up to 6+ times and that, at the same time, is the most recyclable, since cellulose fibers can be recovered more than 8 times.

This is the authentic green bag of your business, always committed to the truth of sustainability.



Our paper bags speak themselves about your brand, carrying your image wherever your customers go: 85% of passers-by notice the brands of the bags that people carry on the street.

Paper is the ideal support to faithfully reproduce your brand's identity.

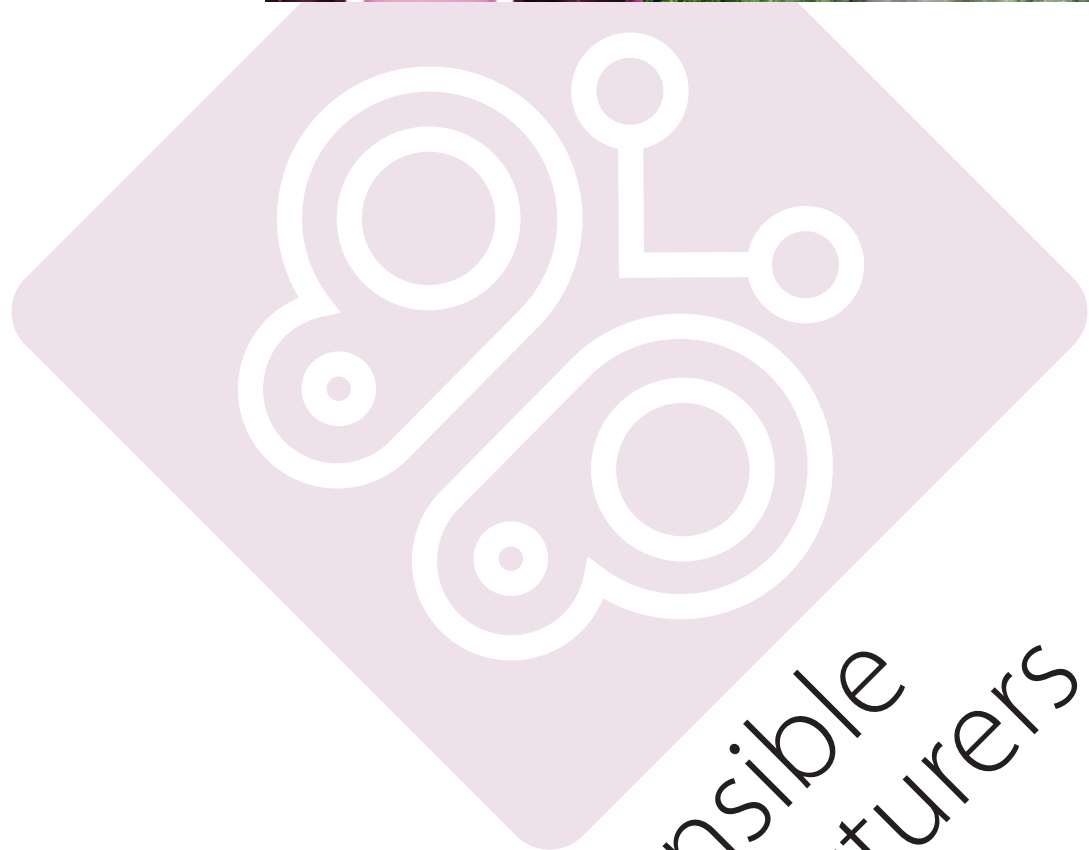
Our high printing quality, care in the treatment of colors and a wide variety of textures in our papers, along with various finishes, allow us to perfectly reflect the personality that you want to convey about your business.

When you give a paper bag you are giving the best of yourself.



Your brand
is your bag





Responsible
manufacturers

Being really low in emissions, working with clean energy, using renewable and biodegradable raw materials, manufacturing a circular bag from start to finish and being part of the paper value chain makes us a responsible processing industry.

What sets us apart is our ability to listen to our customers and adapt to their requirements. We value professional relationships and mutual understanding, which has allowed us to create value and manufacture the best custom bags for each type of business for more than 25 years.

We have advanced production systems that allow us to guarantee the highest quality in our products.

Besides, our intelligent logistics facilitates excellent storage management and point-to-point deliveries in global markets.

We are proud to be responsible manufacturers in all respects, from our environmental footprint to our business ethics.



La marca de la gestión forestal responsable

We bring you
the very best
of each business



We have specialized our paper bags to serve different types of establishments, businesses and services: boutiques, luxury stores, urban retail, supermarkets, bakeries, restaurants, mass retail, home delivery, e-commerce and industrial processes that require strength, stability and reliability.

Our paper bags are ideal for any type of purchase, as they perfectly adapt to different product categories in terms of size, shape, weight and humidity levels.

We offer a wide variety of bag sizes, with and without handles, using papers made from both virgin and recycled fibres, in a wide range of grammages and with different types of finishes.

This allows us to go beyond the concept of a simple paper bag and speak instead about **“your” paper bag**, whether commercial or industrial, tailored to your specific needs.

isFirst

BOUTIQUE BAG

It is the prototype of a retail bag. It is the paper bag that your customers deserve: practical, versatile and chameleonic, capable of reflecting the brand image you want for your business.

It adapts to all communication styles, from the most imaginative designs to the most minimalist.

Made with a wide range of papers, both virgin and recycled fiber, it comes in multiple sizes and with impressive finishes, making it a unique bag for your business.



IS FLAT

FLAT HANDLE BAG

This is the all-purpose bag that best adapts to different categories of stores that sell very varied, bulky, wide or heavy products. Also, it is the ideal bag for establishments that provide home delivery service, whether for food or other items.

The formats and sizes are as broad as the needs it satisfies.

Its flat handles provide a comfortable and ergonomic carrying experience, especially when carrying heavy or bulky purchases.





SUPER BAG

These bags are the perfect choice for carrying the wide range of purchased products with various shapes and weights that are found in supermarkets.

They have great capacity and resistance to carry everything, they hold more than 10 kg of weight as they are made out of long-fiber virgin kraft papers.

The Super bag conveys confidence to consumers and a clear image of contributing to taking care of the planet.



MULTIPURPOSE BAG

A new material for a new bag, which combines the high printing quality of paper, the durability of fabric and the versatility of textiles.

It has a soft touch, is easily foldable and its exceptional tear resistance guarantees excellent functionality.

Its look and feel is more pleasant, giving broad visibility to brands.

Consumers use it to buy several times or to carry their things.





LIGHT BAG

ISBAG is the most imaginative paper bag in existence

Its structure and light shape says it all.

It is full of details that endow it with a vivid personality and versatile aspects, including options such as die-cut or twist handles and even adhesive tape, ideal for gifts or for the safety of your purchase.

Now, ISBAG makes the difference in your commerce.



GIFT ENVELOPE

Increase customer experience with the most practical and eye-catching envelopes that enhance valuable or gift articles delivery.

They come in two versions: one without lateral gussets, with an elegant flap that can be sealed with self-adhesive tape, giving the customers privacy when purchasing; and a second version, more functional, which comes with bottom and lateral gussets and a practical upper fold that allows to close the pouch with a greeting label or your brand label.





ON LINE SALES ENVELOPE

An envelope prepared to make the best shipment, which can be used by the customer himself in case of return, since it has a double self-adhesive flap.

Made out of highly resistant paper and with a great capacity for customization, it is the ideal envelope to meet the new challenges of online sales.

With everything in mind, we also present a version with a die-cut handle easily usable as a bag.

Add value to your shipments with a "go and come back" envelope that fits the most varied products in size and weight.

Be closer to your customers' wishes by making things easier for them and be more sustainable with the GO & COME BACK envelope.



isLuxe

LUXURY BAG

These are bags designed to enhance the experience of purchasing exclusive products.

Each bag is carefully handcrafted, seeking the perfection that corresponds to the category and the products of the prestigious brands they represent. As they are handmade bags, their range of formats and finishes is

virtually infinite, ranging from laminates, thermography, dry relief printing, UVI varnishes, as well as a great variety of handles.

ISLUXE is the sheer expression of a high-range bag.





The new generation of handleless paper bags

Our industrial experience allows us to present the major innovation for 2026: the launch of **our complete range of handleless paper bags**, specifically developed to deliver operational efficiency, supply stability and high performance in all sectors where fast replenishment and product consistency are essential.

We work with certified, renewable papers made from long virgin fibre and/or recycled fibre, using grammage combinations adapted to each application. All our bags are manufactured according to criteria of dimensional consistency, sustainability and industrial quality, ensuring optimal performance in every professional use.



FLAT PAPER BAGS
(NO HANDLE)



SQUARE BOTTOM SOS
PAPER BAGS



FLAT PAPER BAGS (NO HANDLE)

ISFINE flat paper bags are designed to deliver speed of service, hygiene and efficient handling at the counter. Their lightweight and stable format facilitates dispensing, storage and daily replenishment, making them an essential tool for **bakeries, pastry shops, greengrocers, pharmacies, cafés and food service operators.**

Manufactured with certified papers and grammages adapted to each use, ISFINE bags offer consistent dimensions and reliable performance in high-rotation professional environments. Versions with or without window are available, depending on the level of product visibility required by each sector.



SQUARE BOTTOM SOS PAPER BAGS

The ISSOS range brings together our square bottom SOS bags, a well-established format in retail and food applications thanks to its stability, ease of filling and excellent use of volume.

Its reinforced structure maintains its shape even in high-turnover operations, delivering a clean and secure presentation in **bakeries, pastry shops, greengrocers, fast food outlets, take-away and delivery services, traditional markets and businesses working with bulk products.**





We manufacture ISSOS in multiple combinations of paper type, paper weight and size, adapting to the requirements of each professional sector.

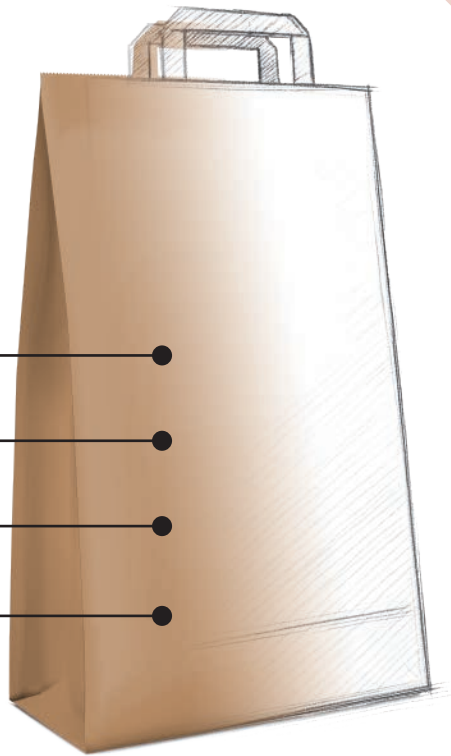


Over thirty
years of industrial
experience



DOUBLE-LAYER INDUSTRIAL PAPER BAGS

-  • **Structural stability**
-  • **Increased tear resistance**
-  • **Double-layer construction**
-  • **Enhanced product protection**

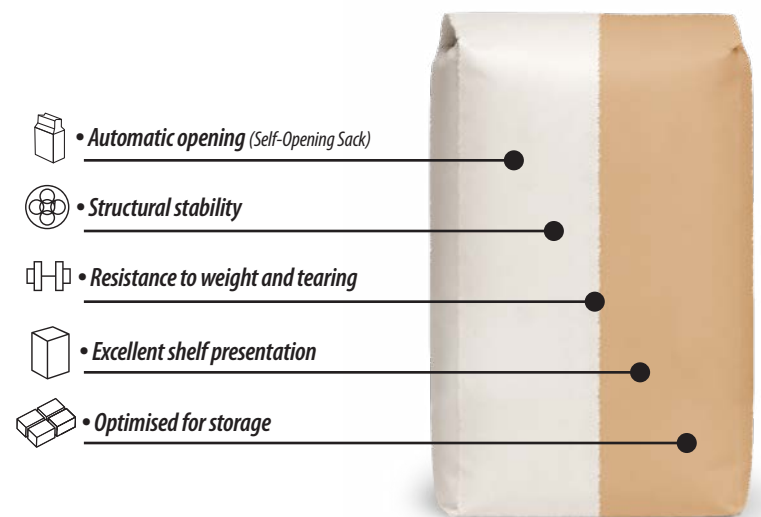


This accumulated experience enables us to confidently address a key market challenge: **offering double-layer industrial paper bags with handles** that combine strength, safety and ease of handling in environments where packaging plays a critical role in product operation and presentation.

A key format in food packaging: **the industrial SOS bag** (Self-Opening Sack), a final packaging solution designed to be filled in the factory and displayed directly at the point of sale.

It is a reliable, stable and technically proven solution, widely used across Europe for dry food products.

INDUSTRIAL SOS BAGS





DOUBLE-LAYER INDUSTRIAL PAPER BAGS

Our double-layer bag is designed to withstand stress, weight, environmental conditions and continuous handling. For this reason, it is manufactured using **long-fibre kraft paper**, white papers, smooth or calendered finishes, always selected according to the product and its expected performance.

In industrial markets, there are no standard solutions. That is why we develop each bag on a customised basis:

- Dimensions and volumes
- Paper types and grammages
- Structural reinforcements according to product density
- Handle design based on intended use and target weight
- Flexographic printing options, from simple to complex designs



INDUSTRIAL SOS BAGS

The industrial SOS bag is characterised by its **square bottom**, which guarantees stability during filling and display, and by its side gusset structure, ensuring regular volume and easy handling.

Manufactured with papers selected according to product density, it ensures optimal performance on automatic filling machines and high mechanical resistance.

The industrial SOS bag is the traditional reference packaging for dry food products such as: flour, sugar, rice, salt, semolina and other granular products, breadcrumbs and dry mixes

It is manufactured in standard formats of 1 kg and 2 kg, adapted to each manufacturer's needs and filling systems.





WE GO WITH YOU

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